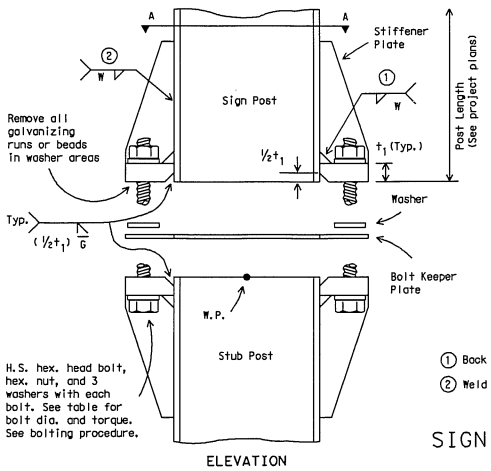
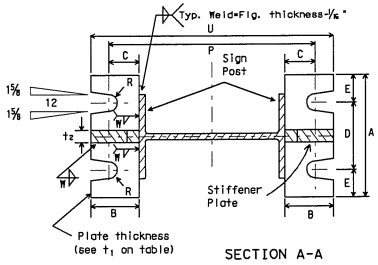
DISCLAIMER: The use of this standard is governed by the "Texas Engineering Practice Act". No warranty of any kind is made by TxDOT for any purpose whatsoever. TxDOT assumes no responsibility for the conversion of this standard to other formats or for incorrect results or damages resulting from its use.

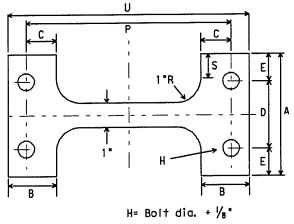
DATE:
FILE:



ELEVATION

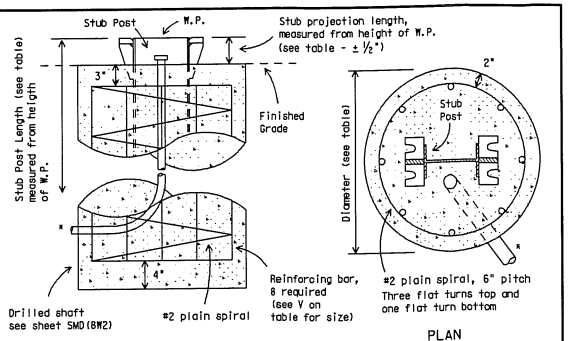


SECTION A-A



H= Bolt dia. + ⅛"

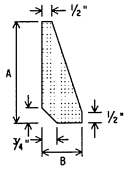
BOLT KEEPER PLATE
30 Ga galv. sheet steel



ELEVATION PLAN

FOUNDATION DETAIL

*Note: For signs with electrical apparatus, see ED(10) for conduit required in founation.



STIFFENER PLATE DETAIL

Steel Plate (thickness = t_2)

(See table for dimensions)

① Back up weld to be made before installing stiffener plate

② Weld W may be continued across clips to seal joint

SIGN POST AND STUB POST

(For W Shapes)

BOLTING PROCEDURE FOR ASSEMBLY OF BASE CONNECTION:

1. Assemble sign post, BOLT KEEPER PLATE and stub post with bolts and three flat washers per bolt as shown.
2. Shim as required to plumb post.
3. Tighten all bolts the maximum possible with a 12 to 15 inch wrench to clean bolt threads and to bed washers and shims.
4. Loosen each bolt in sequence and retighten bolts in a systematic order to the prescribed torque. Do not overtighten.
5. To prevent nut loosening, burr threads of bolt at junction with nut using a center punch.

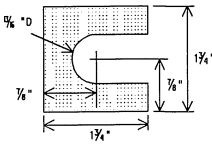
Dimensions / Post Size	Base Connection Data Table: Bolt Size & Torque	A	B	C	D	E	t_1	t_2	W	R
W6x9	⅝"ϕ x 2¾"	5"	2"	1¼"	2¾"	1⅛"	¾"	½"	¼"	11/32"
W6x12	440-450 inch pounds 36-38 foot pounds									
W6x15										
W8x18										
W8x21	¾"ϕ x 3½"	6"	2¼"	1⅜"	3½"	1¼"	1"	¾"	5/16"	13/32"
W10x22	740-750 inch pounds 62-63 foot pounds									
W10x26										
W12x26										
S3x5.7	½"ϕ x 2½" 440-450 inch pounds 36-38 foot pounds	See Detail Below								
S4x7.7										

Perforated Fuse Plate Data Table										
F	G	J	K	M	d_1	d_2	t_3	Bolt Dia.	Wt. (ea.) (lbs.)	Bolt length
4¼"	2"	4"	2¼"	1"	9/16"	¾"	¼"	½"	1.01	1½"
5"	2½"	6"	3½"	1½"	11/16"	1¼"	⅜"	⅝"	2.51	2¼"
5"	2½"	5¼"	2¾"	1¼"	11/16"	1 1/16"	⅜"	⅝"	2.26	2¼"
5½"	2½"	5¼"	2¾"	1¼"	13/16"	1"	½"	¾"	3.35	2¼"
6"	3"	5¾"	2¾"	1⅜"	13/16"	1⅛"	½"	¾"	4.03	2¼"
6"	3"	6½"	3½"	1 5/16"	13/16"	1 5/16"	½"	¾"	4.47	2¼"
3¾"	1½"	2⅝"	1½"	⅝"	9/16"	⅜"	¼"	½"	0.60	1½"

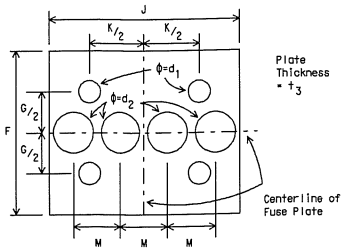
Bolt Keeper Data			Foundation Data			
P	S	U	Stub length	Stub projection	Dr. Shaft diameter	Bar V Size
8⅜"	1"	9⅞"	2'-0"	3"	24"	#5
8½"		10"	2'-0"	3"		#5
8½"		10"	2'-6"	3"		#6
10⅝"		12⅛"	2'-6"	3"		#7
11"	1½"	12¾"	3'-0"	2½"		#8
12⅞"		14⅝"	3'-0"	2½"		#9
13⅛"		14⅞"	3'-0"	2½"		#10
15"		16¾"	3'-0"	2½"		#11
See Detail Below			3'-3½"	3½"	12"	Non-reinforced ③

③ Foundation design shall be Type G Mount, see SMD (TY G).

SHIM DETAIL

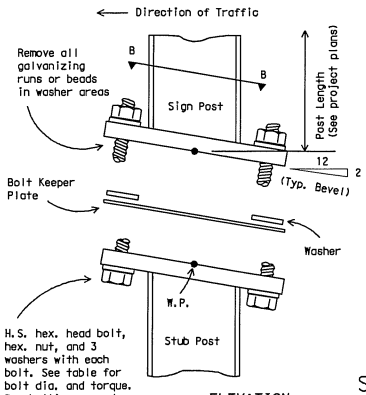


Furnish two .012"+ thick and two .032"+ thick shims per post. Shims shall be fabricated from brass shim stock or strip conforming to ASTM B36.

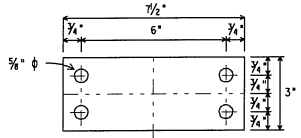


PERFORATED FUSE PLATE DETAIL

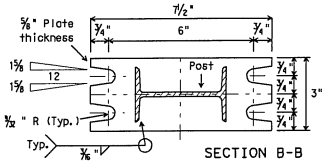
Use H.S. hex head bolts, hex head nut and bevel or flat washer (where req'd) under nut. All holes shall be drilled, sub-punched and reamed. All plate cuts shall preferably be saw cuts. However, flame cutting will be permitted provided all edges are ground. Metal projecting beyond the plane of the plate face will not be permitted. Steel fuse plates shall conform to the requirements of ASTM A36. ASTM A572 Grade 50 or ASTM A588 may be substituted for A36 at the option of the fabricator. Mill test reports shall be submitted for Fuse Plates. Steel used shall have an ultimate tensile strength not to exceed 80 KSI. For alternative Fuse Plate contact Traffic Operations Division.



ELEVATION



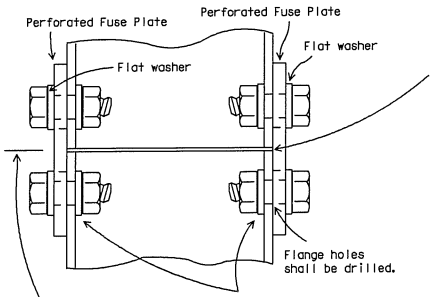
BOLT KEEPER PLATE
30 Ga galv. sheet steel



SECTION B-B

SIGN POST AND STUB POST

(For S4x7.7 and S3x5.7)



DETAIL "A"

Parts shall be saw cut either before galvanizing and the galvanized cut cleaned of zinc build-up, or saw cut after galvanizing and the cut surface repaired per Item 445, "Galvanizing."

Texas Department of Transportation
Traffic Operations Division

SIGN MOUNTING DETAILS- LARGE ROADSIDE SIGNS FOUNDATION & STUB

SMD(2-2)-08

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