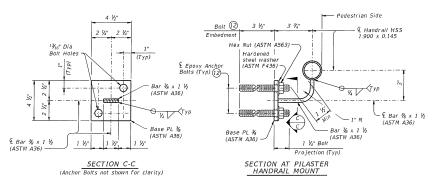


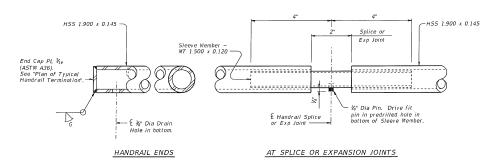
STEEL PANEL HANDRAIL MOUNT DETAILS



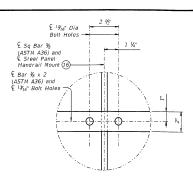
PILASTER HANDRAIL MOUNT DETAILS

(12) See "Material Notes" for anchor bolt

16 Steel Panel Handrail Mount not shown



HANDRAIL FABRICATION DETAILS



DETAIL "A"

(Only the mid section of the Steel Panel will sometimes not have Sq Bar % centered between bolt holes)

CONSTRUCTION NOTES: Handrails and any wall or other surface adjacent to them must be free of any sharp or abrasive elements. Round or chamfer exposed edges of H55 rail and H5S caps to

For curved handrail applications, fabricate the handrail to the curve if radius is less than 600 ft. Shop drawings are required when rail is fabricated to the curve.

MATERIAL NOTES:
Provide ASTM A1085, 4500 Gr B or A533 Gr B for HSS 1,900 x 0,145.
Provide ASTM A513 Grade 1015 or greater for MT 1,500 x 0,120.
Galvanize all metal components of steel rail system. Apply additional
coatings when shown elsewhere on the plans. When plans require paint
over galvanizing, follow the requirements for painting galvanized steel in
Item 445. "Galvanizing" and when field painting, Item 46. "Field Cleaning
and Painting Steel". Sleeve members and anchor bolts must receive
galvanization prior to installation and only field paint after installation
unless directed otherwise by Engineer.
Her head folds must be "& Dia ASTM 4307 with one her mit and the

unless an exceed unreliance by Empirieer.

Hex head bolts must be % Dia ASTM A307 with one hex nut and two hardened steel washers (ASTM F436) and one lock washer each. Nuts must conform to ASTM A503 requirements.

Anchor bolts must be %" Dia ASTM A307 Grade A fully threaded rods

with one hex nut and one hardened steel washer (ASTM F436) each. Nuts must conform to ASTM A563 requirements. Embed threaded rods into pilasters with a Type III, Class C, D, E, or F, anchor adhesive. Minimum adhesive anchor embedment depth is 3 1/2". Anchor installation, including hole size, drilling, and clean out, must be inaccordance with Item 450, "Railing".

GENERAL NOTES:
Designed according to AASHTO LRFD Specifications.
Do not use this railing on bridges with expansion joints providing more than 5" movement.

than 5" movement.
Handrail anchorage details shown on this standard may require
modification for select structure types. See appropriate details elsewhere
in plans for these modifications.
Shop drawings are not required unless otherwise noted.

Shop drawings are not required unless otherwise noted. For all hand alls, submit erection drawings to the Engineer for approval to ensure proper installation. Drawings must show handrail mount locations and/or spacing, splite or expansion joint locations, and handrail lengths with identification showing where each handrail goes on the layout. Payment for all items shown is to be included in unit price bid in accordance with Item 450 "Railing" of the type specified. Herage weight of handrail: 4 pf total.

