

MBGF AND END TREATMENT NOTES:
This traffic railing must be anchored by metal beam guard fence (MBGF) and/or guard fence end treatments. Determine MBGF length of need in accordance with the Roadway Design Manual, unless otherwise specified. The minimum MBGF length of need required for anchoring the railing is: SGT; or DAT plus 12.5 of WBGF, as applicable. Provide CRT posss as shown in "Roadway Elevation of Rail."

## CONSTRUCTION NOTES:

Face of rail post must be plumb unless otherwise approved by the Engineer. Post must be perpendicular to adjacent roadway grade. Use epoxy mortar under post base plates if gaps larger than Vie" exist.

Fully anchored guardrail must be attached to each end of rail.

A metal beam guard fence transition is not used with this rail.

At the Contractor's option anchor bolts may be an adhesive

anchor system. See "Material Notes".

Test adhesive anchors in accordance with Item 450.3.3 "Tests".

Test 3 anchors per 100 anchors installed. Perform corrective measures to provine adequate capacity if any of the tests do not meet the required test load. Repair damage from testing

not meet the required test node. Repair damage room testing as directed. It is recommended to show a Rail Layout with rail posts and W-beam splices. Fabricator must submit erection drawings to the Engineer for approval.

Round or chamfer exposed edges of rail post and backer plate to approximately  $V_{16}$  by grinding.

Shop drawings are not required for this rail.

MATERIAL NOTES:
Galvanize all steel components.

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Anchor boils for base plate must be 1/8" Dia ASTM F3125

Gr A325 or A449 bolts for ASTM A193 Gr B7 or F1554 Gr 105

threader ods with one tack wellede heavy hex nut each) with one hardened steel washer (ASTM F436) and one regular lock washer placed under each heavy hex nut. Nuts must conform to ASTM A563 requirements.

Astendard Parking webbasen system must be 1/8" Dia ASTM A103.

Optional adhesive anchorage system must be %" Dia ASTM A193 Optional adhesive anthorage system must be \( \frac{8}{2} \). Dia ASTM A193 OF 87 or F1554 G r 105 fully threaded rods with one hardened steel washer (ASTM F436) and one regular lock washer placed under each heavy hex nut. Nuts must conform to ASTM A563 requirements. Embed fully threaded rod into slab and/or abutme wingwall using a Type III. Class C, D. E, or F anchor adhesive. Minimum adhesive anchor embedment depth is 4 \( \frac{3}{2} \). Anchor minimum adhesive alkino embedment depit is 4.71. Alkinor adhesive chosen must be able to achieve a nominal bond strength in tension of a single anchor, Na, of 8 kips (edge distance must be accounted for). Submit signed and sealed calculations or the be accounted for). Submit signed and sealed calculations or the manufacturer's published literature showing the proposed anchor adhesive's ability to develop this load to the Engineer for approval prior to use. Anchor installation, including hole size, etilling, and clean out, must be in accordance with Item 450, "Railing." W-beam must meet the requirements of IEM 540, "Metal Beam Guard Fence" except as modified in the plans. The Contractor may furnish rail elements of 25°0; or 12 -6° (Nominal) lengths. W-Beam must have slotted holes at 3-1 ½.

Some part numbers from the "Task Force 13" Guide to Standardized Highway Barrier Hardware have been furnished for quick reference.

## GENERAL NOTES:

This railing has been successfully evaluated by full-scale crash test to meet MASH TL-2 criteria. This railing can be used for speeds of 45 mph and less.

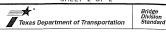
This rail is designed to deflect approximately 2 to Z-6" as it contains and redirects the errant vehicle. This rail may not be installed on top of or behind curbs that project above finished grade, on bridges with expansion joints providing more than 5" movement, on retaining walls, or on grade separations and

interchanges.

Repairs to impact-damaged post and base plate unit are not permitted. Replace all impact-damaged posts with a new post and base plate unit.

Average weight of railing with no overlay: 13 plf total.

SHEET 2 OF 2



## TRAFFIC RAIL TYPE T631LS

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©T⊿DOT March 2018	COAT SE	100	HIGHORI
REVISIONS			
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